



The Development of a $\operatorname{Bio-LNG}$ supply network across the UK

NATURAL GAS AS A VEHICLE FUEL



Natural Gas is one of the world's principal sources of energy;

In both compressed (CNG) and liquefied (LNG) form, natural gas is a viable alternative vehicle fuel - available today;

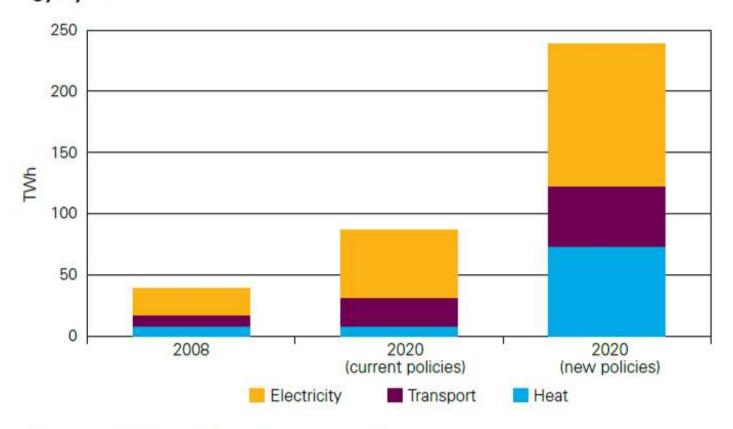
When compared to diesel and petrol natural gas powered vehicles produce less CO_2 and other greenhouse gas emissions per vehicle mile travelled.



Dual Fuel vehicle technology supports the EU and UK Policy to reduce carbon emissions in road transport, and actively promotes the use of sustainable fuel.

RENEWABLE ENERGY

The size of the challenge – a potential scenario to reach 15% renewable energy by 2020

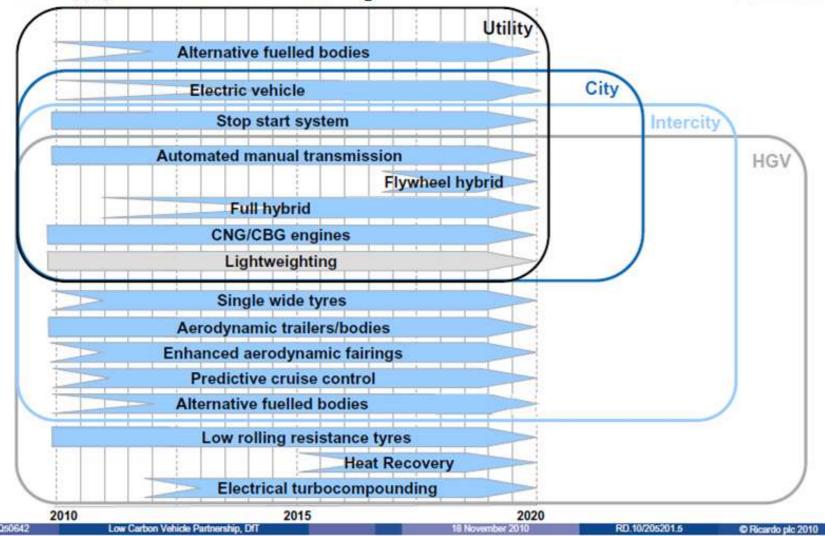


Source: Energy Trends June 2009 and DECC internal analysis

2020 Technology Roadmap Summary - Challenging scenario



Technology gives > 5% reduction in CO₂



VEHICLE TYPES AND FUEL ALTERNATIVES

Vehicle type	Present fuel	LPG	Liquid bio fuels	Full electric	Hybrids (energy recuperation)	Bio-natural gas (CNG & LNG)
Cars	Petrol & diesel	Yes (conv.)	Yes (%)	Yes (city cars)	Yes	Yes (CNG)
Vans	Diesel	Yes (conv.)	Yes (%)	No	Yes	Yes (CNG)
Delivery trucks	Diesel	No	Yes (%)	No	Yes	Yes (CNG)
Urban buses	Diesel	No	Yes (%)	Yes (wired)	Yes	Yes (CNG)
Coaches	Diesel	No	Yes (%)	No	No	Yes (LNG)
Heavy on road trucks	Diesel	No	Yes (%)	No	No	Yes (LNG)
Heavy off road trucks	Diesel	No	Yes (%)	No	No	Yes (LNG)
Railway locomotives	Diesel & electric	?	Yes (%)	Yes (wired)	No	Yes (LNG)
Ships	Diesel	?	Yes (%)	No	No	Yes (LNG)

NATURAL GAS POWERED VEHICLES



Due to longer-term policy decisions from the Government, the demand for NGVs in the UK continues to rise, with vehicles supplied as a result of:



OEM sales



Conversions of new vehicles with support from OEM



Aftermarket retrofitting



Hardstaff AB Production Facility Gothenburg, Sweden, formed January 2011

Demand for LBM as a vehicle fuel will increase with widespread take-up of NGVs.

BIOGAS TO LIQUID BIO-METHANE (LBM)



- Biomethane is almost pure methane gas produced from upgraded landfill gas or raw biogas.
- It is fully exchangeable with natural gas and can operate using current vehicle technology.
- Biomethane produced from waste offers a more favourable greenhouse gas balance than any other fuel.
- CO₂ savings are double that of fossil natural gas.



Hardstaff Group Dynevor Arms, South Wales: Sustainable Fuels and Infrastructure Development

LIQUEFIED NATURAL GAS / BIOMETHANE

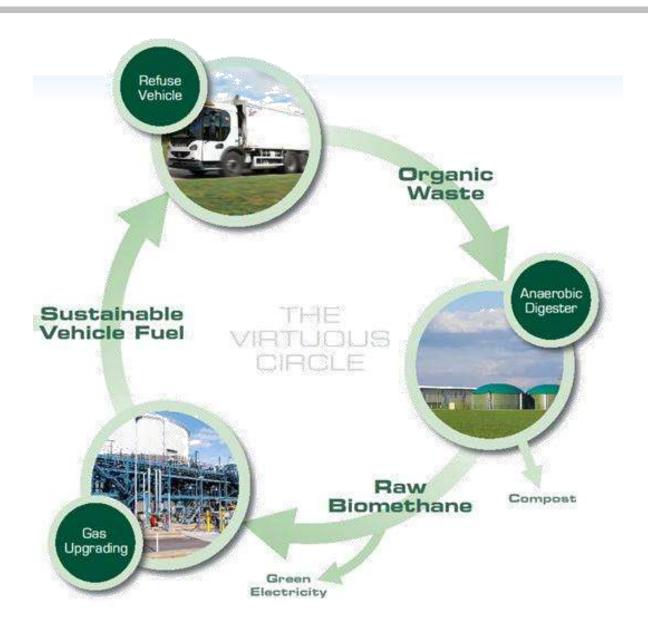


LNG/LBM is cooled to approximately -162°C and stored in a liquid form:

- it is a rapidly growing part of the Natural Gas market;
- it supports pipeline gas in times of peak demand;
- it is fully transportable by road tankers;
- it serves areas where pipeline gas is not available.







LBM FOR AUTOMOTIVE USE



"There is a growing awareness and perception of Natural Gas as a vehicle fuel"

- LBM has a high energy density.

 (higher quality gas with a higher methane concentration more closely matches the energy content of diesel)
- It is less costly than diesel.
- Fuelling times are equivalent to diesel.
- It can be transported by tanker to fuelling stations where pipeline gas is uneconomical.
- It provides immediate environmental benefits.







- Hardstaff OIGI® Dual Fuel is a patented combustion technology that simultaneously burns two fuels natural gas or biomethane and diesel.
- Supported by world leading OEM
- Applied to new or in-service vehicles (retrofitted option allows industry to take advantage of potential benefits without expense of buying new vehicles.)
- Fully warranted

Cleaner and renewable fuels with minimal entry impact

MARKET INTEREST (Hardstaff experience)

LNG/LBM will play a significant role in NGV growth!



ENVIRONMENT

PERFORMANCE

AVAILABILITY





Market interest has risen dramatically in the following areas:

- Bakeries
- Food Delivery/Supermarkets
- Waste Management
- City & County Councils

- Bus & Coach
- Home Delivery
- Construction Industry
- Transport & Distribution

INFRASTRUCTURE TECHNOLOGY



- Station technology is widely available;
- Slow growth of fuelling stations impair the take-up of NGV's;
- The number of fuel stations will grow as the numbers of NGV's increase;
- Location of stations is not dependent upon access to pipeline infrastructure:

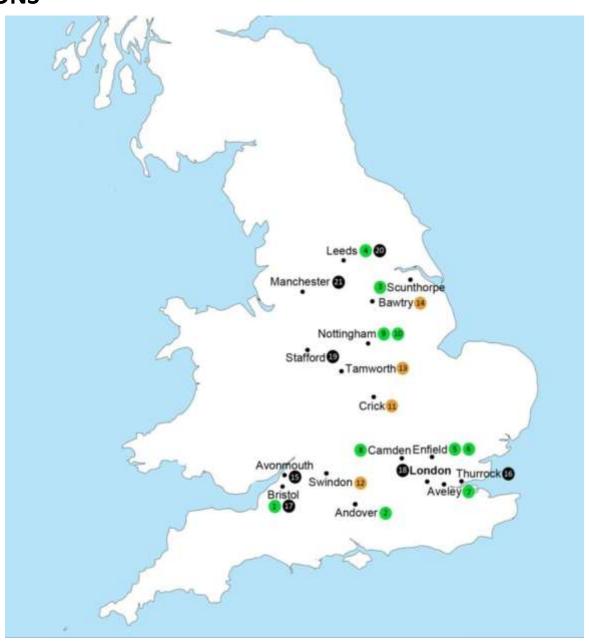


- LNG stations (preferred choice for long-range vehicles)
- L-CNG (liquefied to compressed natural gas) stations dispensing both CNG and LNG

REFUELLING STATION LOCATIONS

- 1. Bristol
- 2. Andover
- 3. Scunthorpe
- 4. Leeds
- 5. Enfield
- 6. Enfield
- 7. Aveley
- 8. Camden
- 9. Nottingham
- 10. Nottingham
- 11. Crick
- 12. Swindon
- 13. Tamworth
- 14. Bawtry, North Notts.
- 15. Avonmouth
- 16. Thurrock, West London
- 17. Bristol
- 18. West London
- 19. Stafford
- 20. Leeds
- 21. North Manchester

- Station Location
- Imminent Stations
- Future Stations (2013/14)



INFRASTRUCTURE CONSIDERATIONS



- Location and limitations.
- Accessibility of pipeline gas.
- Planning.
- Customer requirement.
- Cost in low capacity requirement
- Health and Safety.
- Flexible growth.
- Sustainability.



SMALL SCALE LNG STATION



- Fast fill systems with no mains connection.
- Refilled using road tanker.
- Dispenses LNG or LBM and is the perfect solution for refuelling vehicles that require small quantities of LNG/LBM.



'Infrastructure can be sized to suit individual requirement as the fleet expands'

L-CNG STATION



LNG is delivered by road tankers and is off-loaded and stored at a very low temperature (typically -150°C) in the cryogenic storage vessel.

The **LNG** is pumped using the high pressure reciprocating pump to 300 bar through the atmospheric vaporizer. The vaporizer converts the high pressure **LNG** into a gaseous form by absorbing the required heat energy from the surrounding atmosphere to evaporate it.

The high pressure gas; **CNG** is stored in buffer cylinders ready for refuelling.



VEHICLE FUEL CONTAINMENT





LNG/LBM stored in cryogenic tank containment







CNG/CBM stored in pressurised cylinders

THE FUTURE OF LNG/LBM IN TRANSPORTATION



- LNG/LBM as a transport fuel will preserve valuable oil supplies;
- It will benefit the environment by significantly reducing the effect of road transport emissions;
- It will continue to form part of government plans for a sustainable transport future;
- It will compliment other alternative technologies as they continue to develop.



'The refuelling infrastructure is embryonic and requires significant investment to promote NGV growth and LNG/LBM as a viable road fuel'



- NGVs are now widely recognised.
- As volumes increase more product will be available.
- Coordinated Government stimulus
- Incentives for the Infrastructure
- NGVs are available NOW with immediate benefits to the environment
- Methane powered

 vehicles recognised for

 their CO₂ and air quality benefits.



ENGAGING SUPPORT





We have established technologies that are within the criteria of the LCV Technology Roadmap for low carbon HGV's.



Motivated by industry economic challenges, energy availability and the environmental impact, interest in the Hardstaff Dual Fuel technology continues to grow worldwide.



The key to developing the initiatives next step is to engage support from governments, stakeholders and end-users with a view to developing paths that achieve the commercial realisation of the product in the most economic and environmentally responsible way.



Working collectively, stakeholders efforts will benefit both industry and the environment by limiting or significantly reducing the effect of road transport emissions.

REAL Green Gas Certificate Scheme



- Announced on 8 October 2010
- Formal launch was on 3rd March 2011 by Renewable Energy Assurance Ltd
- Designed to allow 'tracking of Biomethane from injection point to customer"
 - Integrity no 'double counting'
- It is expected that the Green Gas Certificate will be bought by the gas purchaser and not sold separately
- Allows the gas purchaser to work with the producer to market Biomethane to customers



GGCS Launch Members

- National Grid
- British Gas
- E.ON
- Thames Water (Didcot)
- Adnams Biogroup (Adnams)
- Milton Keynes City Council
- CNG Services Ltd
- http://www.greengas.org.uk/
- 4 projects going ahead in 2012/13 all using the REAL Green Gas Certificate Scheme

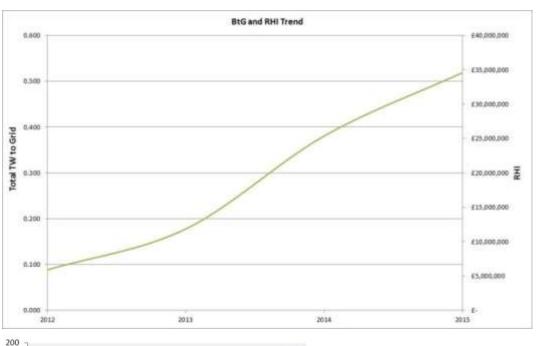
Source: John Baldwin, CNG Services

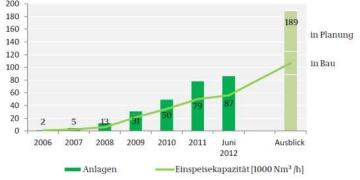
Market Forecast



The are 5 main sectors:

- Agricultural
 - Waste
 - Animal manure
 - Crops for Energy
- Commercial food waste
- Food manufacture
- Biodegradable waste
 - Local authority garden/food waste
- Sewage sludge





This is the growth in Germany from start in 2006...we can follow this path

Source: John Baldwin, CNG Services





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